

CLAIMS

1. A culinary article (1) formed from a metal support (2) and a non-stick coating (3) deposited at least on the surface of the metal support constituting the interior (1d) of the culinary article (1), where the non-stick coating (3) includes at least two coats based on fluorocarbonated resin, one of these two coats covering at least the worked surface (1a) of the interior of the article (1), this being a discontinuous coat (5) formed by patterns (6, 6'), characterised in that any cross section (II-II) of the culinary article (1), at least at its worked surface (1a), has regular interruptions (9) in the plane (P_3) of the discontinuous coat, (5) and in that each pattern (6, 6'), from a top view of the interior of the culinary article (1), has an area of at least 1 mm^2 .

2. A culinary article according to claim 1, characterised in that the area of each pattern (6, 6') is between 1 and 10 mm^2 .

3. A culinary article according to claim 1 or 2, characterised in that the proportion of the surface covered by all of the patterns (6, 6') is greater than 15%, and preferably between 15 and 40%, of the total worked area (1a) of the culinary article (1).

4. A culinary article according to any of claims 1 to 3, characterised in that the discontinuous coat (5) formed by the patterns (6, 6') is applied by screen printing or by pad printing.

5. A culinary article according to any of claims 1 to 4, characterised in that the composition of the discontinuous coat (5) formed by the patterns (6, 6') includes at least one fluorocarbonated resin, and also pigments which can be thermochromic in particular.

6. A culinary article according to claim 5, characterised in that the pigments include at least one element chosen from soot black, titanium oxide (TiO_2), iron

oxide (Fe_2O_3), perylene red, flakes of mica or flakes of silica, where these flakes are covered by metal oxides.

7. A culinary article according to claim 6, characterised in that the metal oxides are titanium oxide
5 (TiO_2) and/or iron oxide (Fe_2O_3).

8. A culinary article according to any of claims 5 to 7, characterised in that the proportion by weight of the pigments is between 0.5 and 15%, and advantageously between 0.5 and 7.5% of the composition of the discontinuous coat (5)
10 formed by the patterns (6, 6').

9. A culinary article according to any of claims 5 to 8, characterised in that the patterns (6, 6') of the discontinuous coat (5) form a decoration which is visible through the non-stick coating (3).

15 10. A culinary article according to any of claims 1 to 9, characterised in that it also includes a decoration based on fluorocarbonated resin, including at least one chemical substance that changes colour in a reversible manner as a function of temperature.